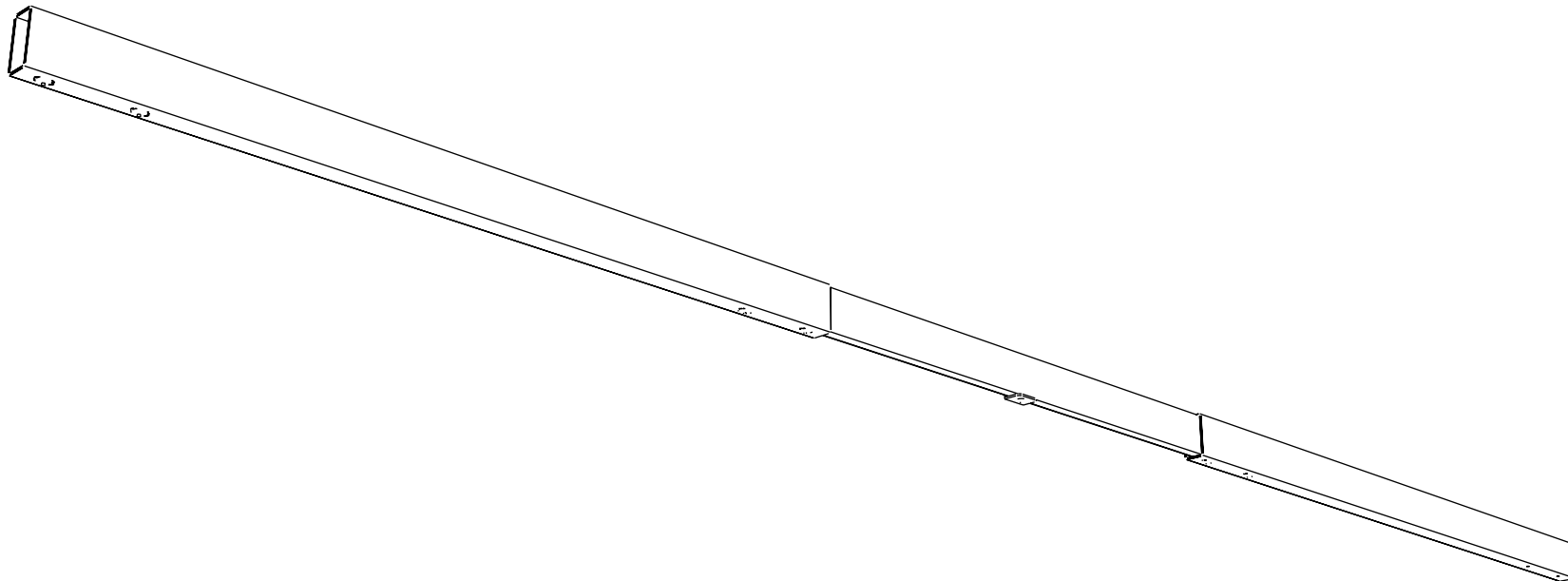


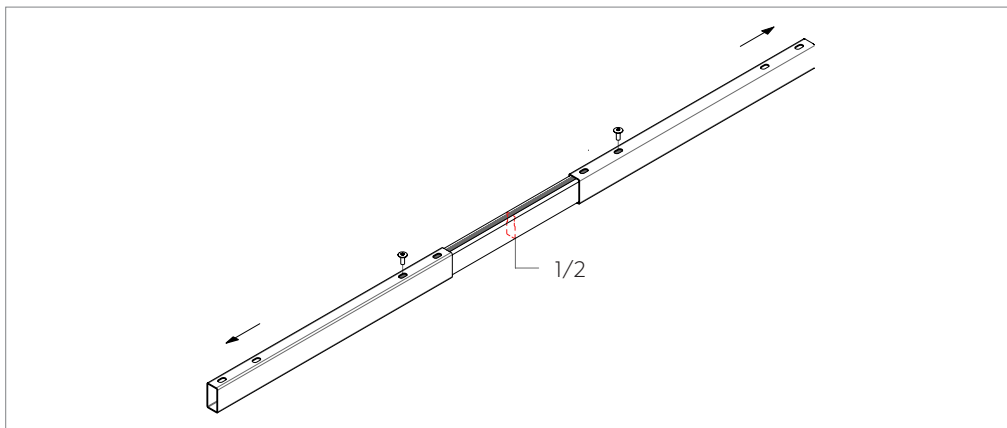


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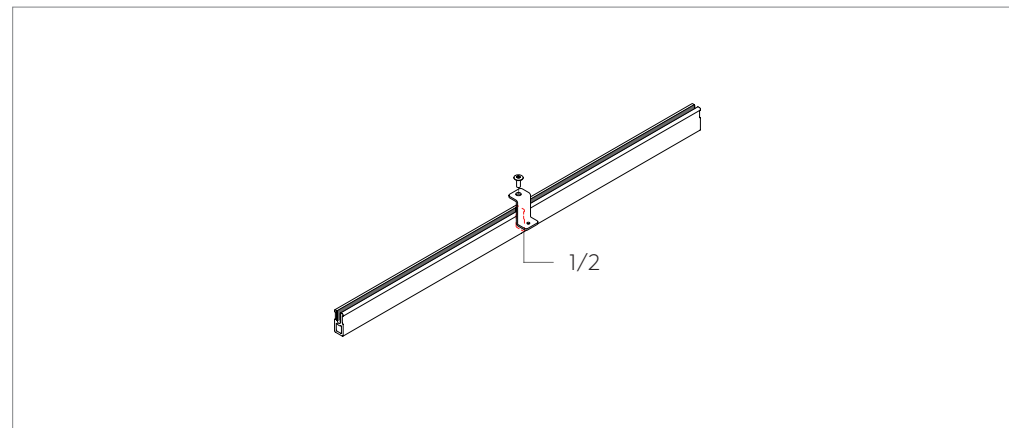
# PLANTATION

Assembly Instructions

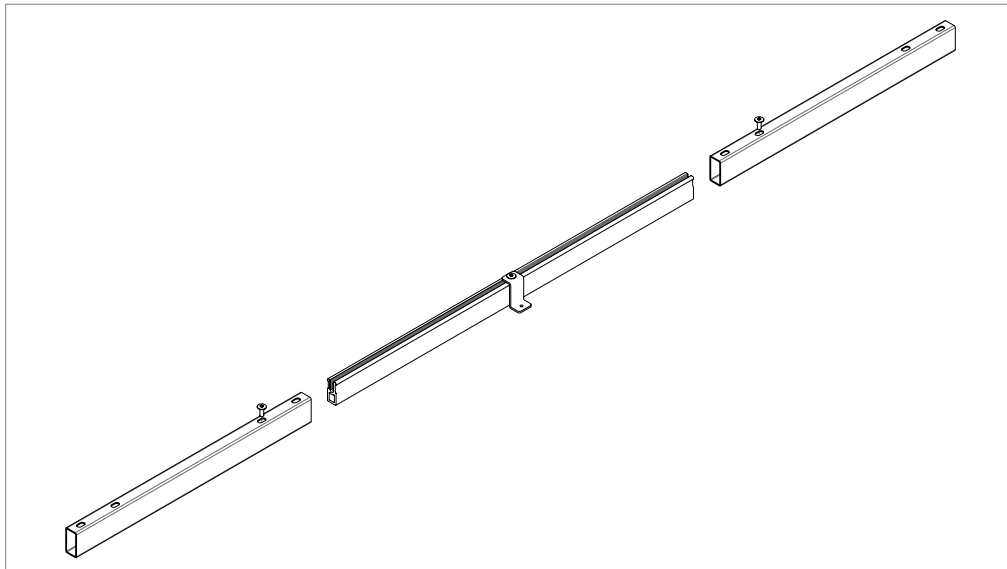




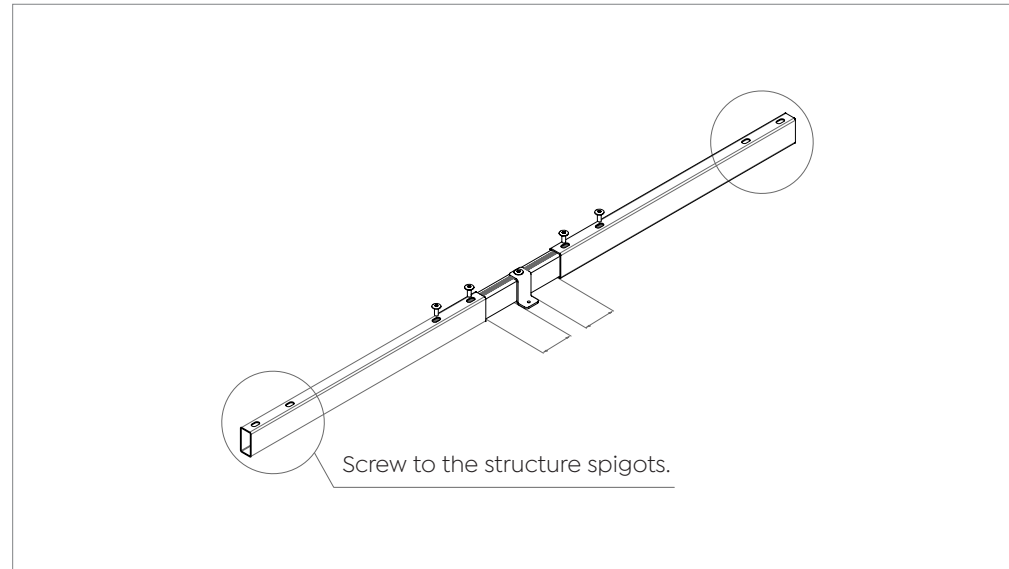
**STEP 1:** Unscrew end rails and remove.



**STEP 2:** Find the middle point of the center rail and screw the bracket.



**STEP 3:** Use the center as reference to position both ends back into the center rail symmetrically.



**STEP 4:** Screw the end rails to the center rail once achieved the desired length.

# Plantation

## Assembly Instructions - Round Tables 600D

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**STEP 1:** Align the legs at even spacing on the worktop, with the top plate being no closer than 5 mm from the edge of worktop. Mark each leg location for easy fixing in step 2.



**STEP 2:** Fix the leg to the worktop using 4 x ST8 - 23 mm self-tapping screws per leg.



**STEP 3:** Turn the table over.

# Plantation

## Assembly Instructions - Round Tables 900D

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**STEP 1:** Fix 1x angle brack to each leg using 2 x M6 bolts.



**STEP 2:** Align the legs at even spacing on the worktop, with the top plate being no closer than 5 mm from the edge of worktop. Mark each leg location for easy fixing in step 3.



**STEP 3:** Fix the leg to the worktop using 4 x ST8 - 23 mm self-tapping screws per leg.



**STEP 4:** Turn the table over.



# Plantation

## Assembly Instructions - Round Tables 1050D

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**STEP 1:** Fix 1x angle brack to each leg using 2 x M6 bolts.



**STEP 2:** Align the legs at even spacing on the worktop, with the top plate being no closer than 5 mm from the edge of worktop. Mark each leg location for easy fixing in step 3.



**STEP 3:** Fix the leg to the worktop using 4 x ST8 – 23 mm self-tapping screws per leg.



**STEP 4:** Turn the table over.

# Plantation

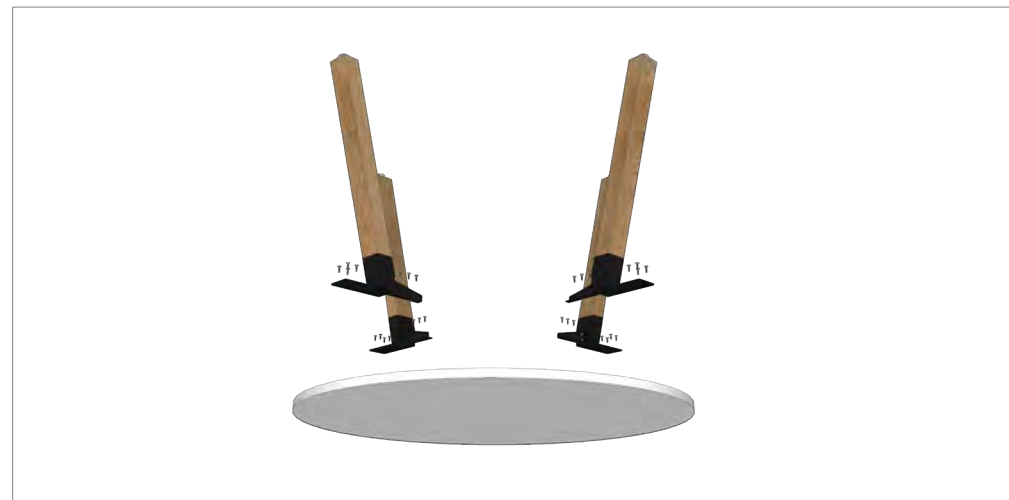
## Assembly Instructions – Round Tables 1200D

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**STEP 1:** Fix 1x angle brack to each leg using 2 x M6 bolts.



**STEP 2:** Align the legs at even spacing on the worktop, with the top plate being no closer than 5 mm from the edge of worktop. Mark each leg location for easy fixing in step 3.



**STEP 3:** Fix the leg to the worktop using 4 x ST8 - 23 mm self-tapping screws per leg.



**STEP 4:** Turn the table over.







# Plantation

## Assembly Instructions - Meeting Table 4 Leg

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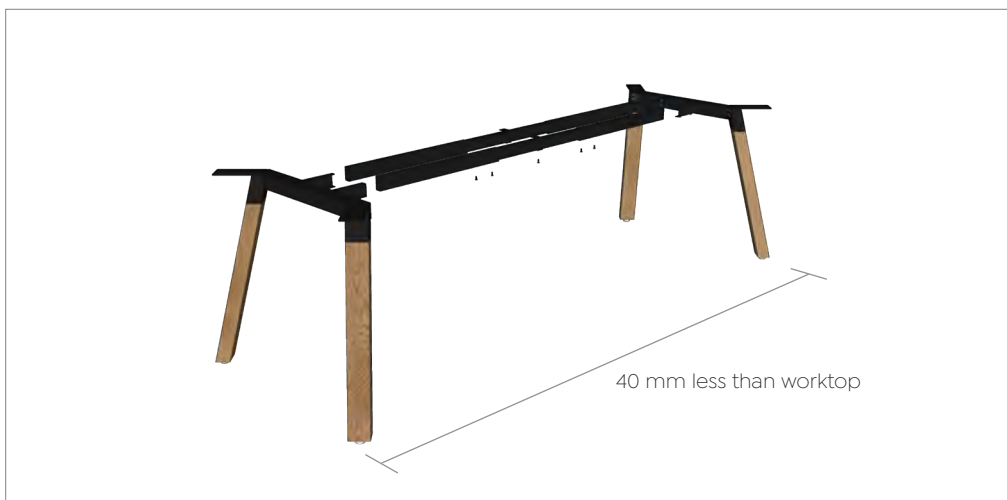




**STEP 1:** Assemble 2x end leg frames to the legs. Total 6 x M6 bolts per leg.



**STEP 2:** Assemble the rail receivers to the crossbar.



**STEP 3:** Assemble the rails to the end legs and set rail length.



**STEP 4:** Fix worktop to frame using 4 x ST8 - 23 mm screw per leg, 1 x 23mm screw per rail.



# Plantation

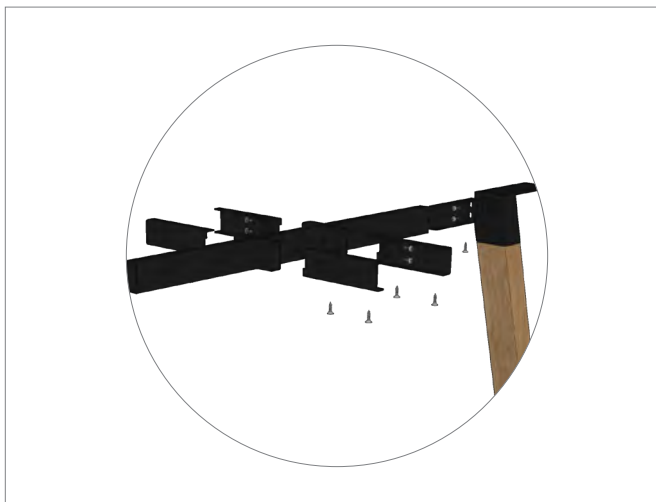
## Assembly Instructions - Meeting Table 6 Leg

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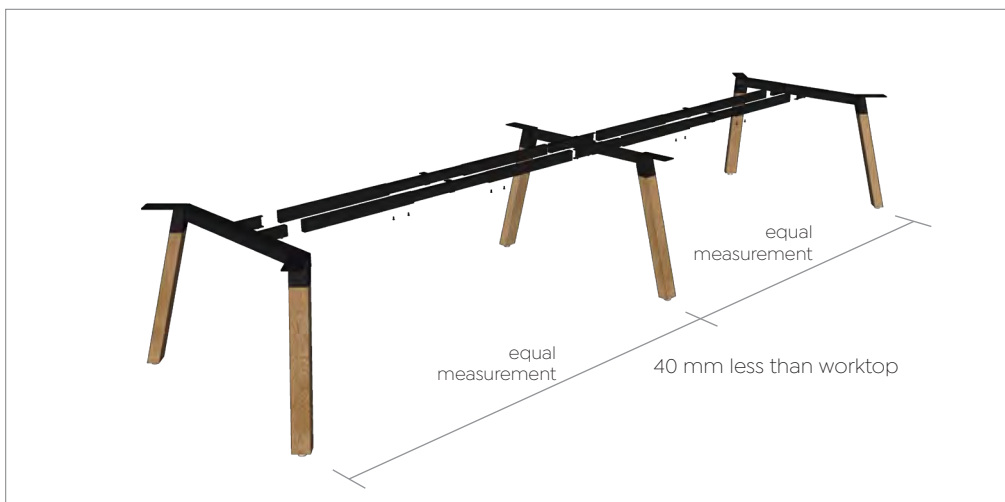
**STEP 1:** Assemble 2x end leg frames to the legs.  
Total 6 x M6 bolts per leg.



**STEP 2:** Assemble the rail receivers to the crossbar.



**STEP 3:** Assemble the mid leg using bolts provided in the spreader bar kit. Mount the rail to the centre mounting point.



**STEP 4:** Assemble the rails to the end legs and set rail length.



**STEP 5:** Fix worktop to frame using 4 x ST8 – 23 mm screw per leg, 1 x 23mm screw per rail.



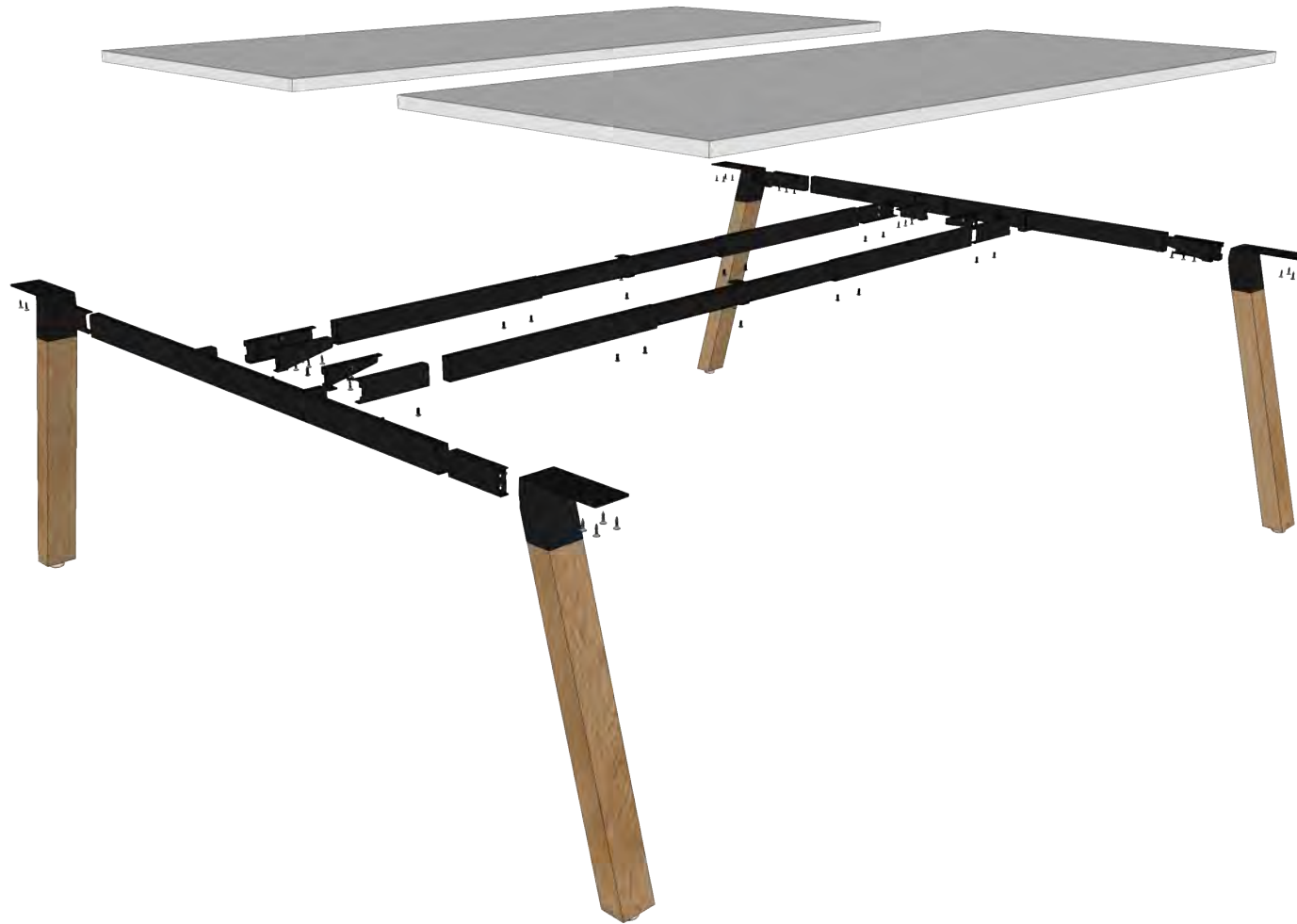




# Plantation

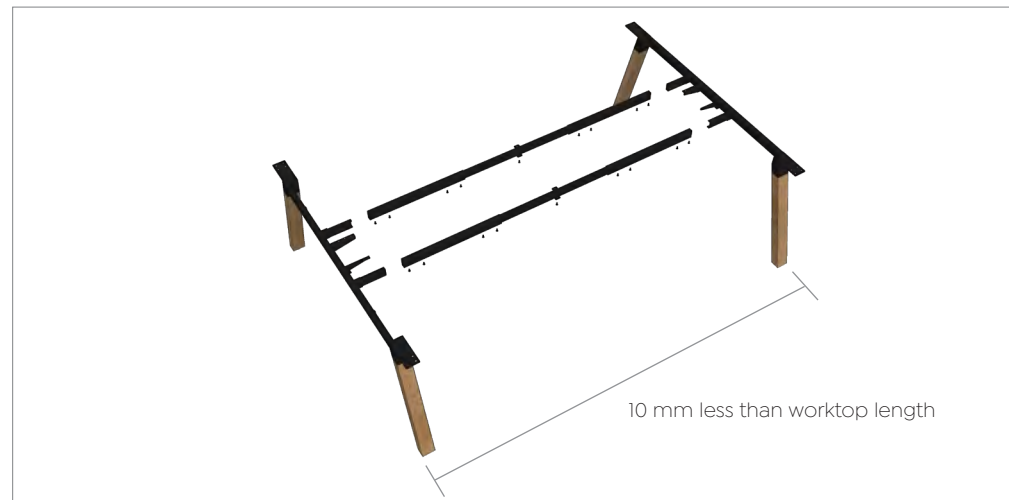
## Assembly Instructions - Desking 2 DSD

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**STEP 1:** Assemble 2x end leg sets as above, including assembling the rail receivers to the crossbar.



**STEP 2:** Fit rails to end frames and set length to fit worktops.



**STEP 3:** Align worktops to frame, recommended spacing is 5 mm overhang on the ends and central gap to suit screen type. (S50 = 52 mm, epanel = 20 mm, R18 = 20 mm)

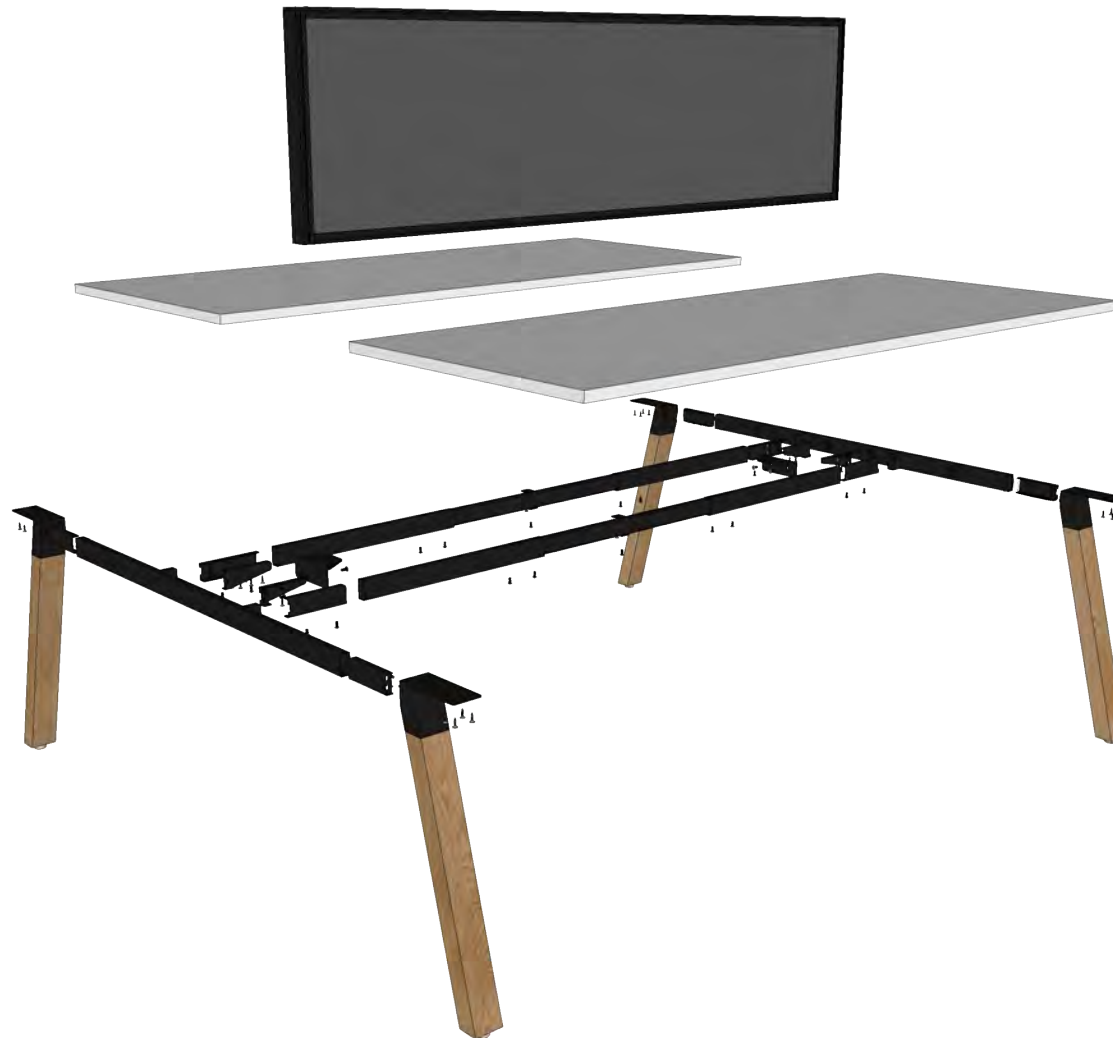


**STEP 4:** Fix worktop to frame using 4 x ST8 - 23 mm screw per leg, 2 x 23mm screw per rail.

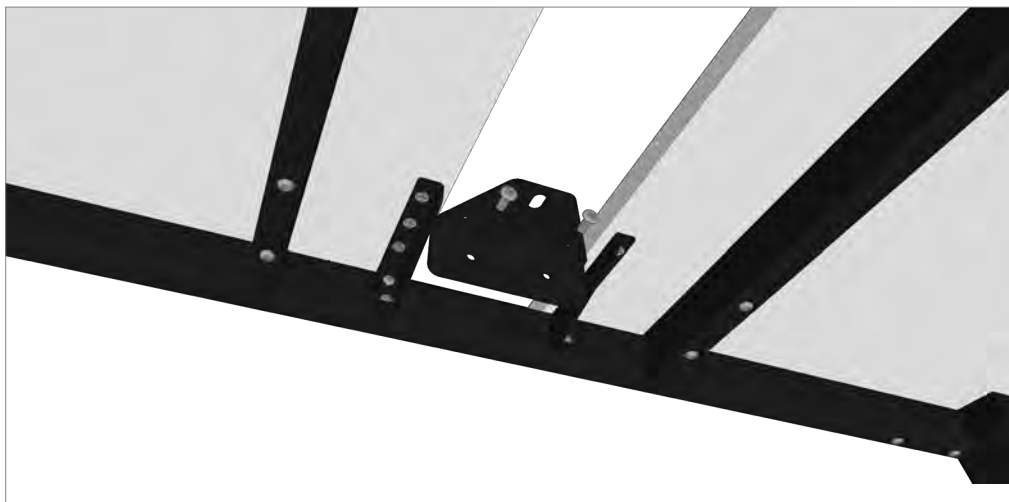
# Plantation

## Assembly Instructions - 2DSD Studio50 Screen

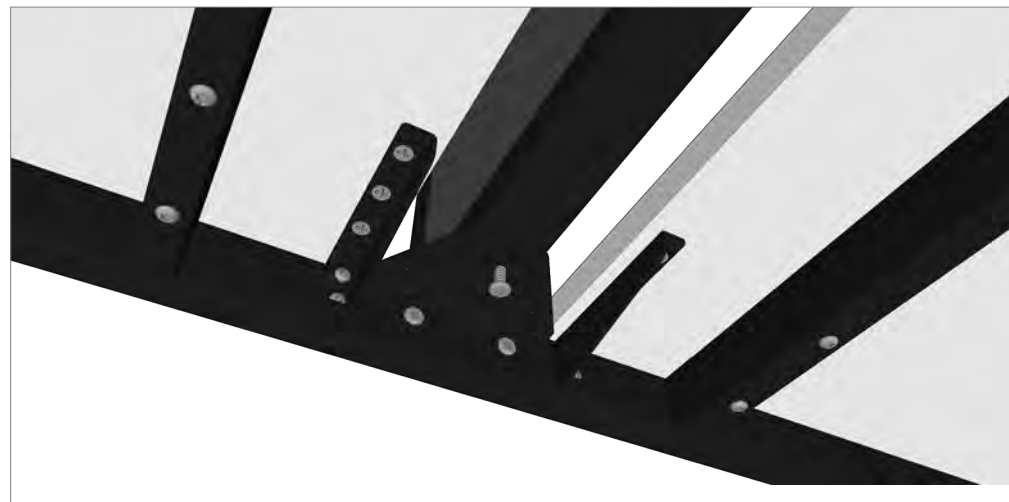
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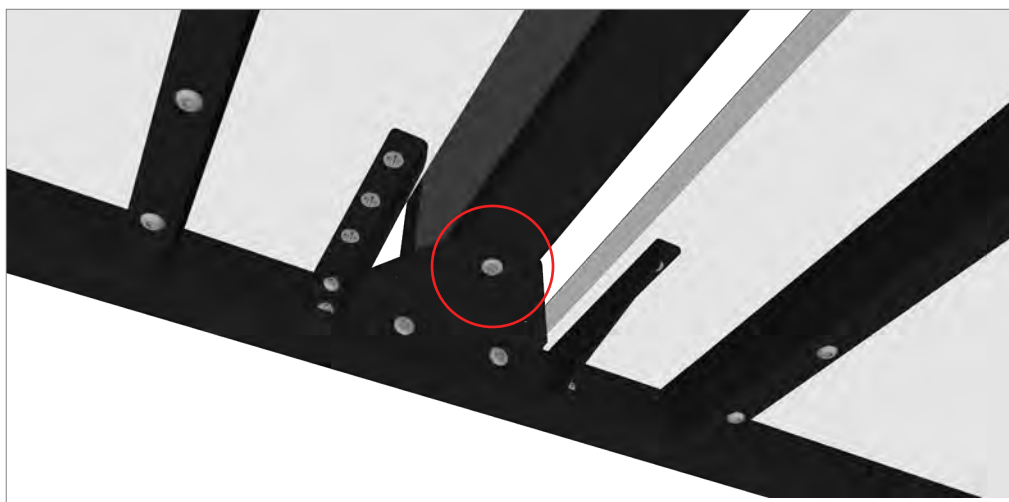




**STEP 1:** Fix AXSB bracket to end frame and tighten.



**STEP 2:** Rest the screen panel on bracket so the end of the screen is equal distance from each end of the setting.



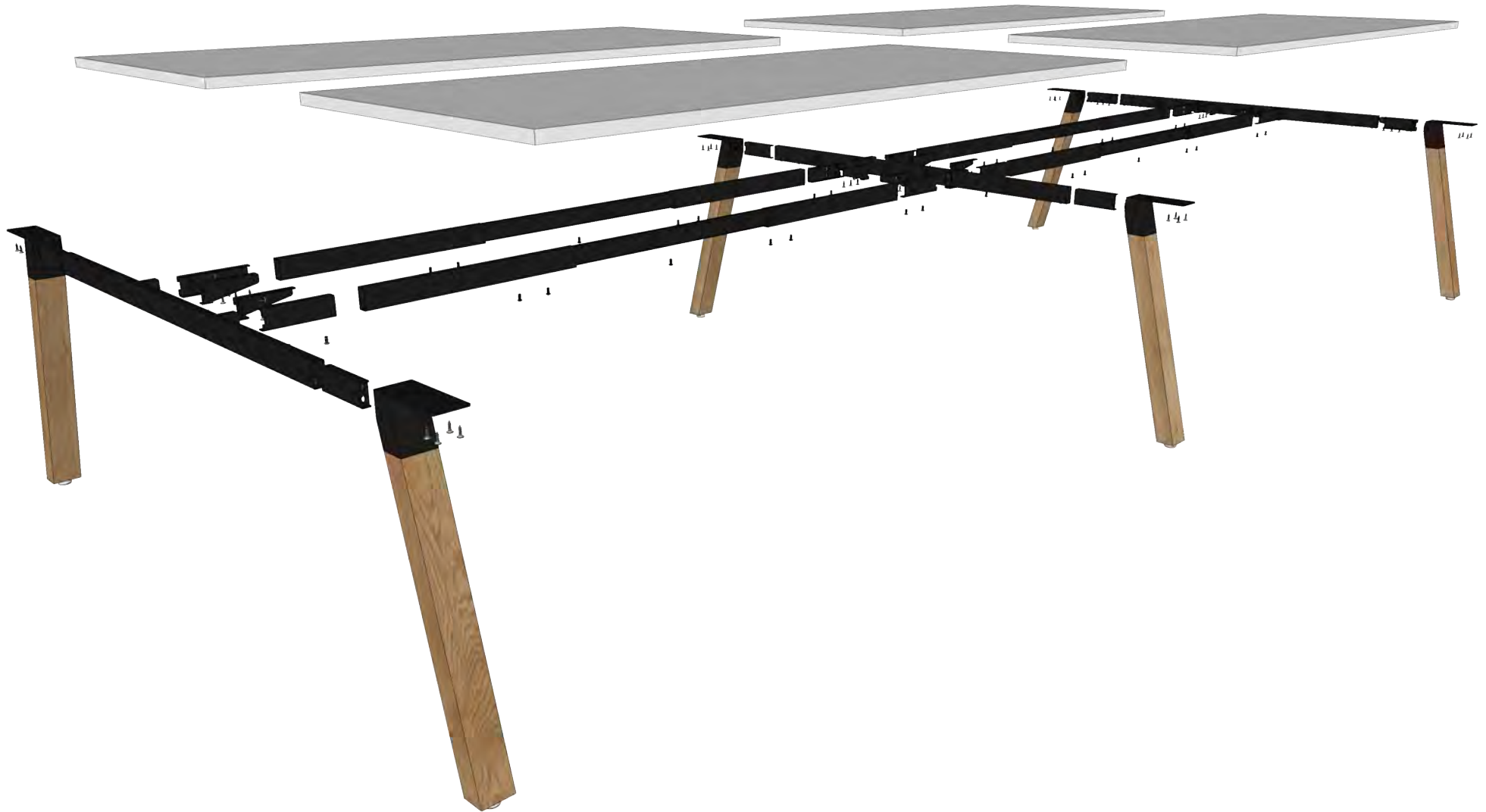
**STEP 3:** Fix the screen down tightly to the bracket.



# Plantation

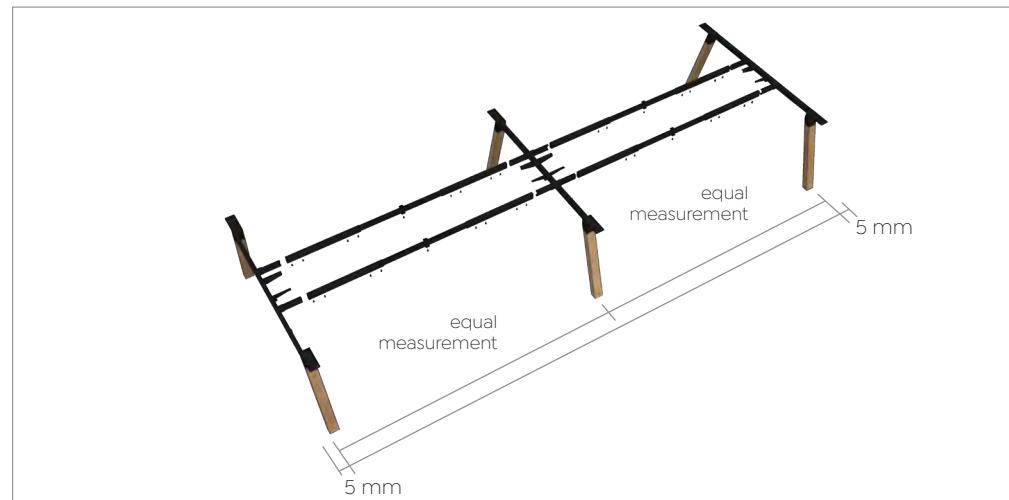
## Assembly Instructions - Desking 4 DSD

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**STEP 1:** Assemble 1x mid leg set including assembling rail receivers to the crossbar.



**STEP 2:** Fit rails and 5 mm set worktop length to 10 mm less than the overall length.



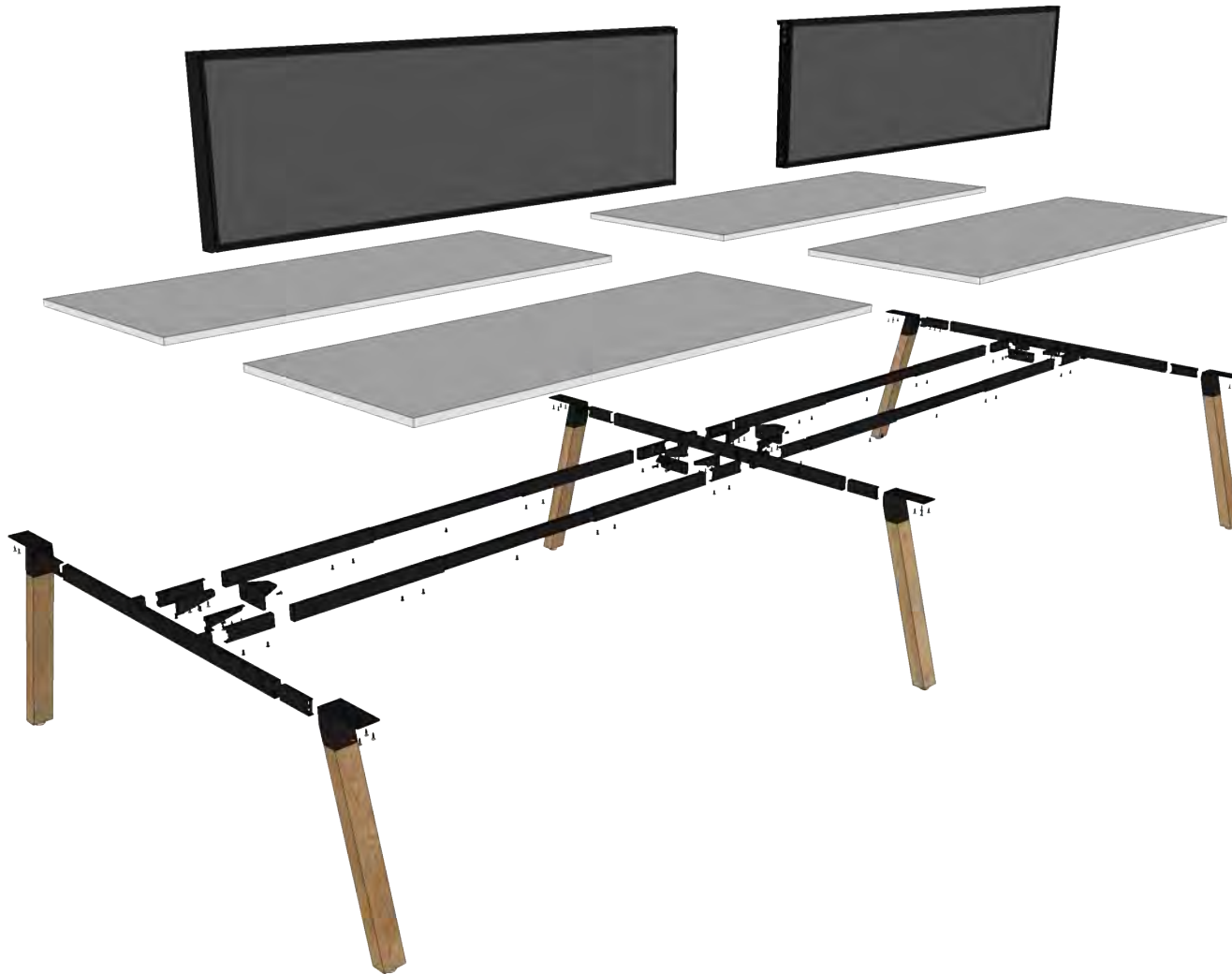
**STEP 3:** Align worktops to frame recommended spacing is 5 mm overhang on the ends and central gap to suit screen type. (S50 = 52 mm, epanel = 20 mm, R18 = 20 mm)

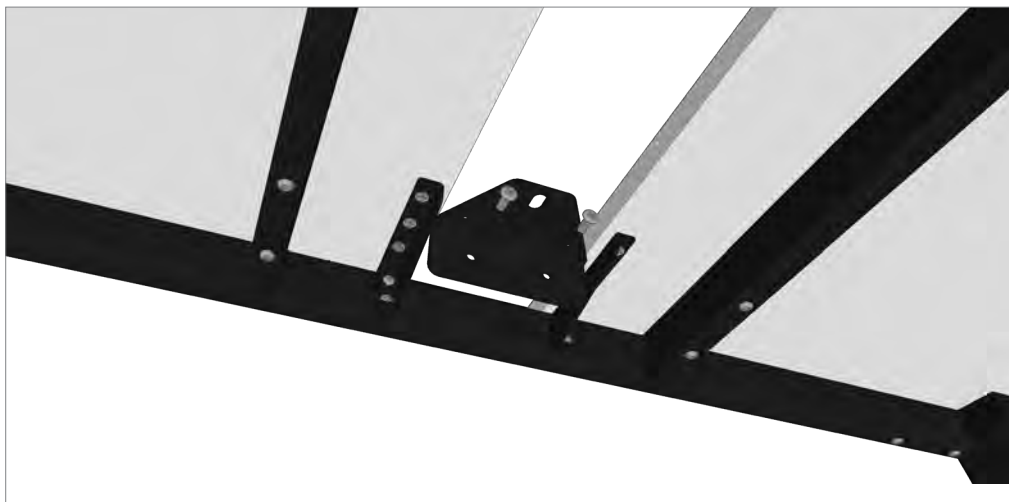


**STEP 4:** Fix worktop to frame using 4 x ST8 - 23 mm screw per leg, 2 x 23mm screw per rail.

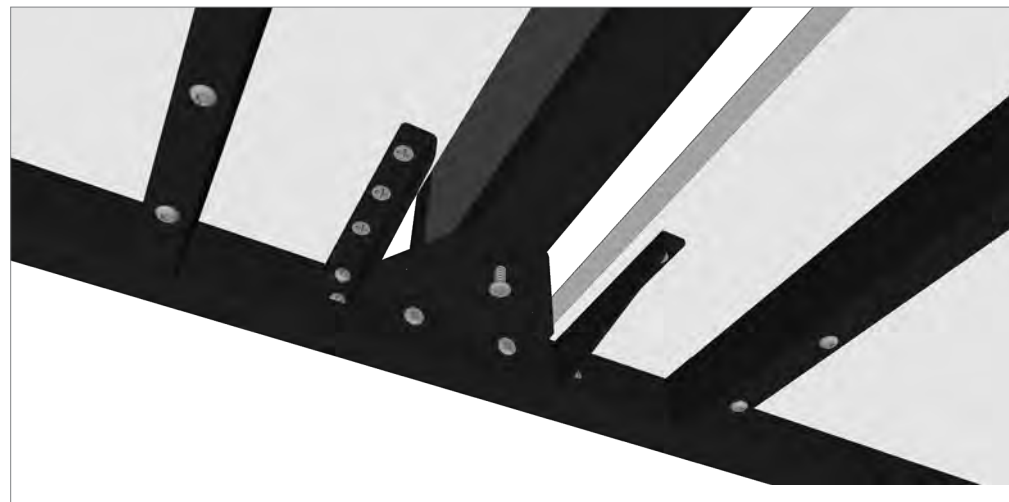
# Plantation

## Assembly Instructions – 4DSD Studio50 Screen





**STEP 1:** Fix AXSB bracket to end and mid frame and tighten.



**STEP 2:** Rest the screen panel on bracket so the end of the screen is equal distance from each end of the setting.



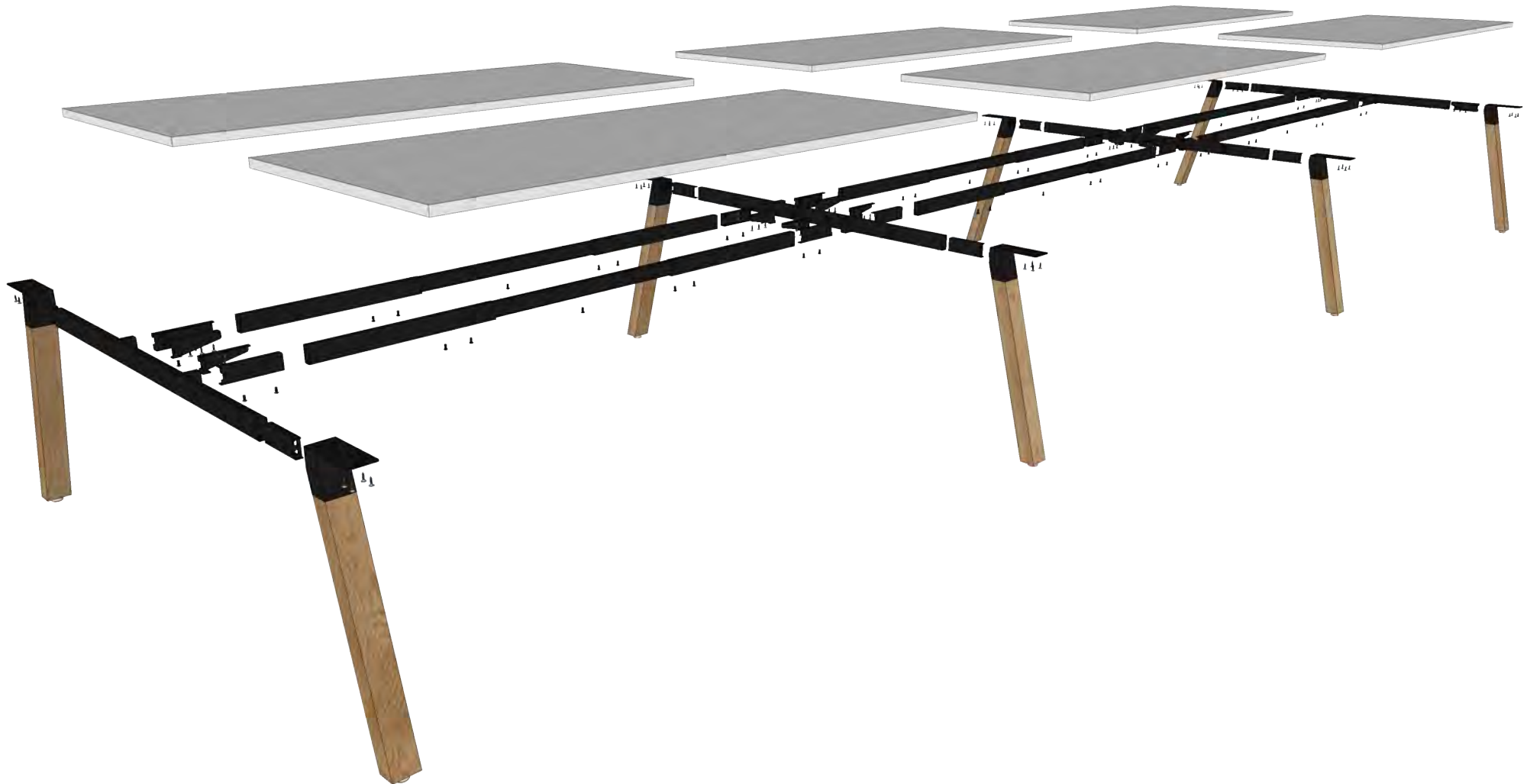
**STEP 3:** Connect the middle screens and panel finish as per normal studio assembly.



# Plantation

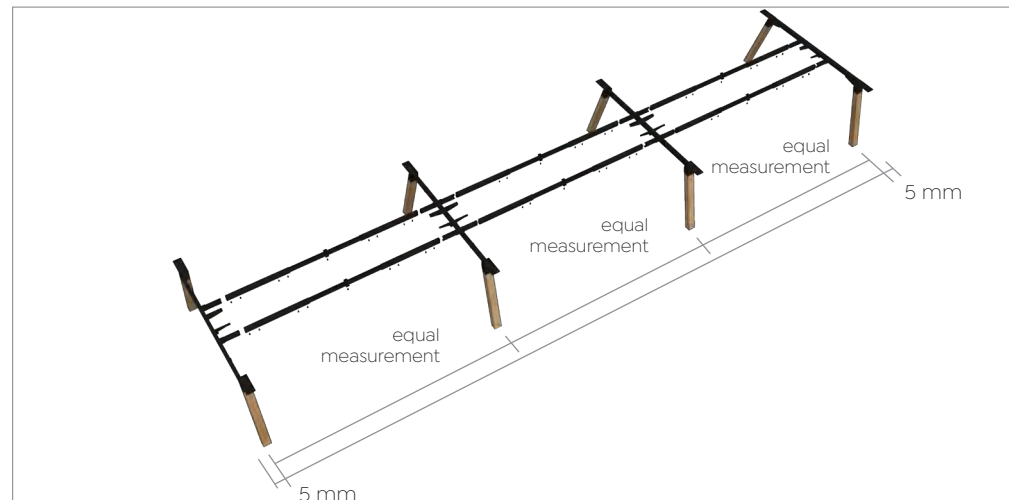
## Assembly Instructions - Desking 6 DSD

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**STEP 1:** Assemble 1x mid leg set including assembling rail receivers to the crossbar.



**STEP 2:** Fit rails and 5 mm set worktop length to 10 mm less than the overall length.



**STEP 3:** Align worktops to frame recommended spacing is 5 mm overhang on the ends and central gap to suit screen type. (S50 = 52 mm, epanel = 20 mm, R18 = 20 mm)



**STEP 4:** Fix worktop to frame using 4 x ST8 - 23 mm screw per leg, 2 x 23mm screw per rail.



# Plantation

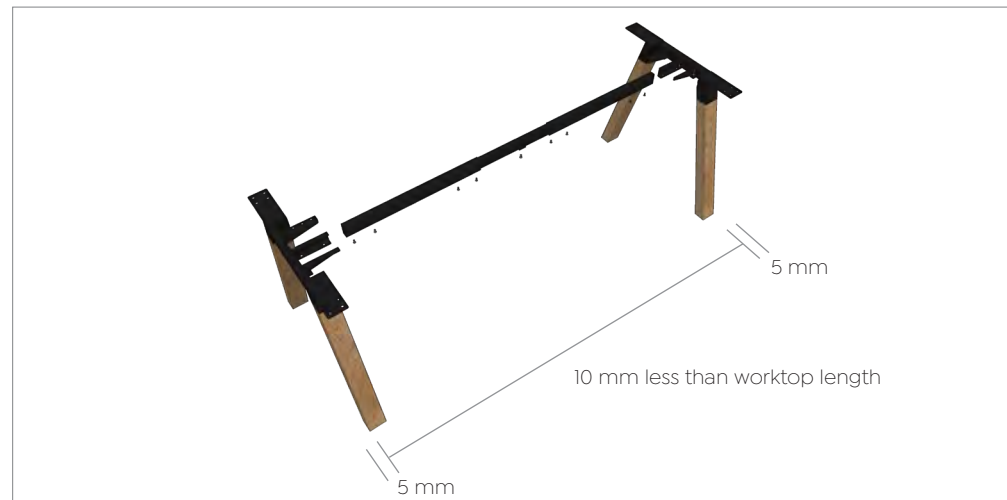
## Assembly Instructions - Desking Straight Desk

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**STEP 1:** Assemble 2x end leg sets as above, including assembling the rail receivers to the crossbar.



**STEP 2:** Fit rails to end frames and set length to fit worktops.



**STEP 3:** Align worktops to frame recommended spacing is 5 mm overhang on the ends.

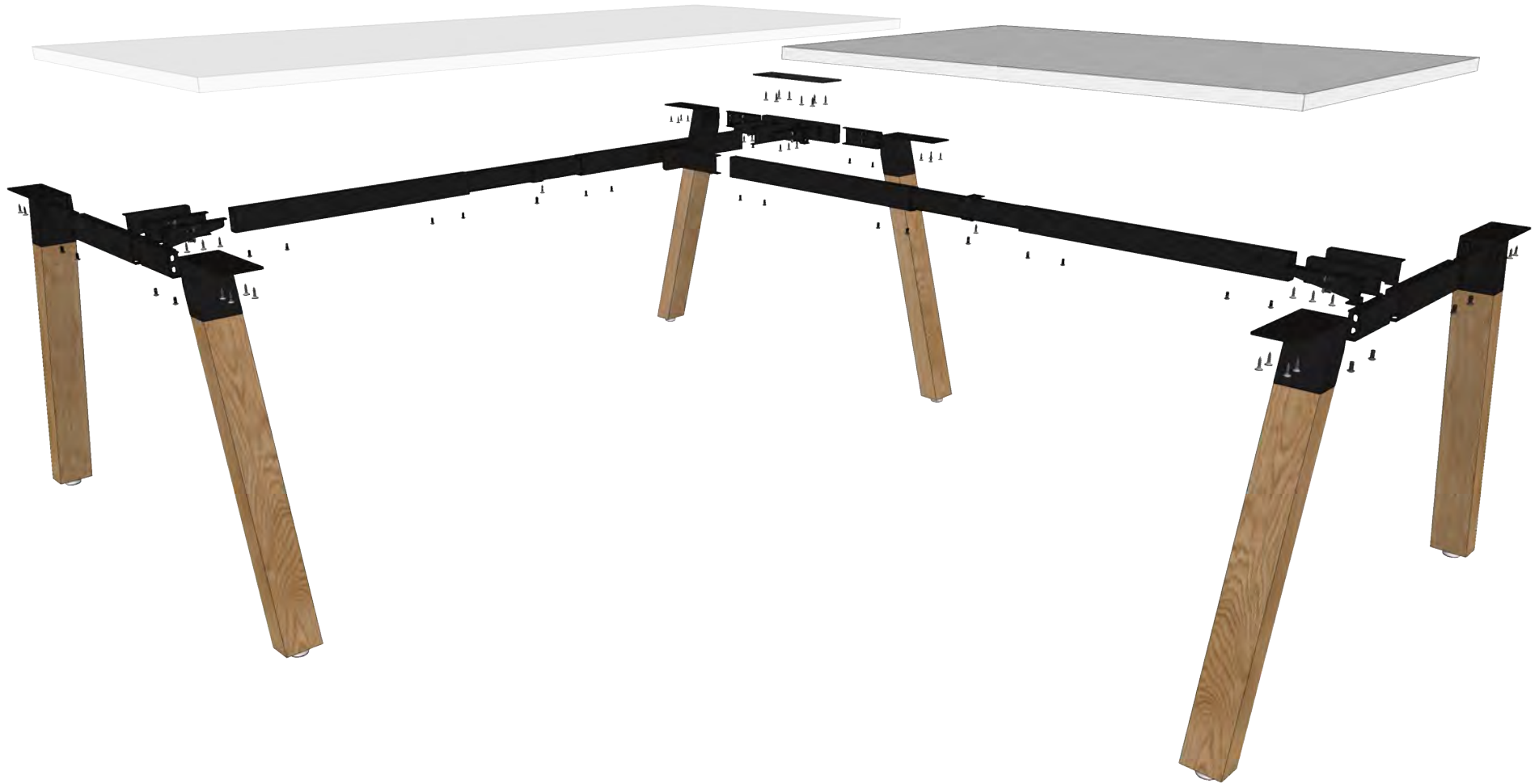


**STEP 4:** Fix worktop to frame using 4 x ST8 - 23 mm screw per leg, 2 x 23mm screw per rail.

# Plantation

## Assembly Instructions - Desking Desk w/ Return

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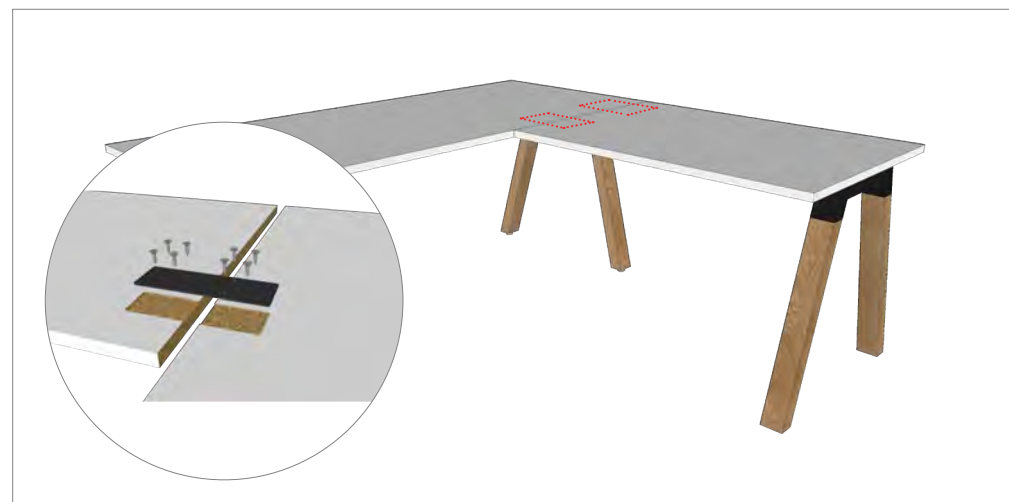
**STEP 1:** Follow straight desk instructions, then assemble 1x additional end leg.



**STEP 2:** Align main desk worktop and fit off.



**STEP 3:** a.) Fit end leg to return top at 5mm off the end of worktop.  
b.) Fix the return bracket to the main worktop, making sure the join between the tops is tight.



**STEP 4:** Fit 2x joining plates to join.